

Work Order ID 84025

84025

Page 1

May-01-12 10:45:17 AM

Item ID: D3756-041

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Item Name: Cushion

Stop *NS2*

Start Date: 01/05/2012 Start Qty: 4.00

4

Cust Item ID:

Required Date: 15/05/2012 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/05/02 Tooling:

Date:

Run Start *NR1*

QC:

Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3754

Rev D

D3756

Rev C

100

0.00

100

PURCHASING

0.00

Purchasing

Memo

Purchasing

Issue P/O: 14879
Manufacture D3754-1 as per Dwg D3754
Upholster as per Dwg D3756
Supplier: Aerotex
Material release note is required

12-05-2

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Memo

Packaging

0.00

Packaging

12-05-2 (4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 84025

84025

Page 2

May-01-12 10:45:17 AM

Item ID: D3756-041

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Cushion

Stop *NS2*

Start Date: 01/05/2012 Start Qty: 4.00

4

Cust Item ID:

Required Date: 15/05/2012 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC6- Inspect dimensions to drawing Memo	0.00 0.00		82/6523		(24)			
130 *130* Packaging Packaging	Identify as per dwg & Stock Location <u>22A</u> Memo	0.00 0.00				40		12/5/285	
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00						12/5/29	

MCJ 12/05/28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

May-01-12 10:45:20 AM

Page 1

Work Order ID: 84025

84025

Parent Item: D3756-041

D3756-041

Parent Item Name: Cushion

Start Date: 01/05/2012

Required Date: 15/05/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP: A08.11.17New issue EC verified by:DD IPP
Rev:B 10.04.13 as per Ec10-539 DD verified by:EC IPP Rev:C
10.05.03 remove velcro per comment (W/O 58261) DD verified :EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3756-041P		Purchased	No			110	Each	0.0000	1	4			

D3756-041P
Cushion

**

Revised by

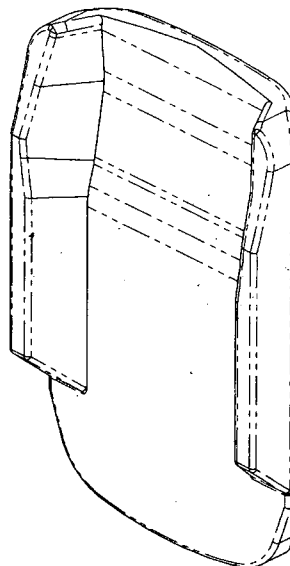
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



D3754-1 BACK FOAM

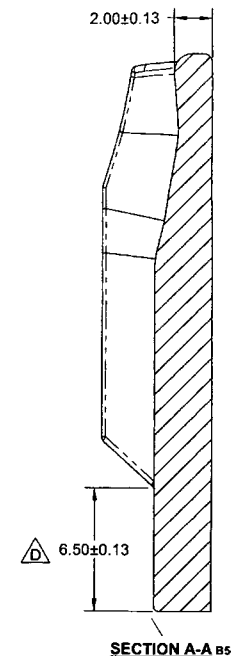
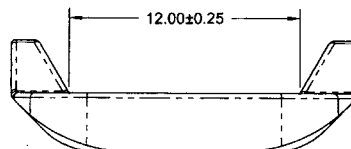
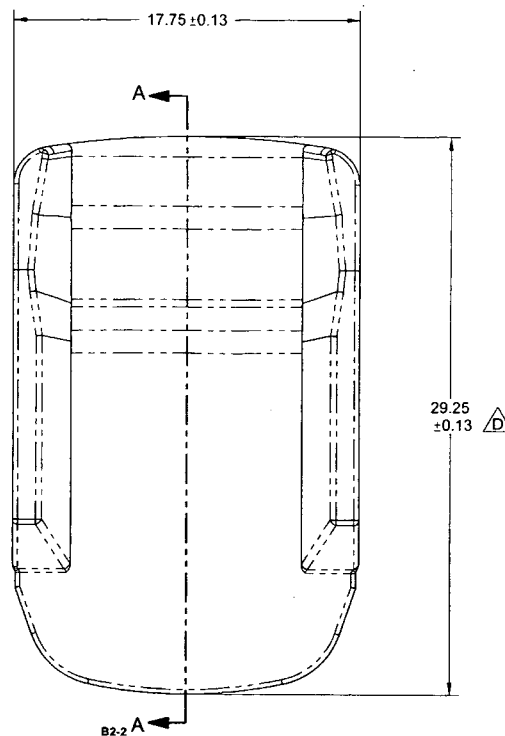
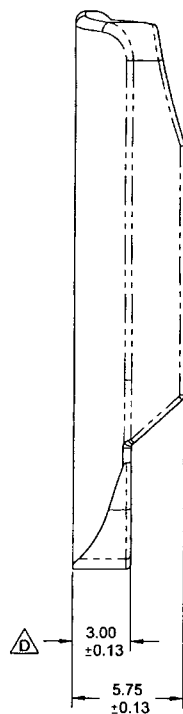
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WITHOUT NOTICE
WORK ORDER
NO. 84025 *MLT*

12/05/02

RELEASED
2010-03-23
JP

- NOTES:**
- 1) MATERIAL: FOAMEX H250-35S1 FOAM
OR
AIRFLEX FIRE-RESISTANT AIRCRAFT CUSHIONING, GRADE 30-40 (COLOR: LIGHT GREEN)
SUPPLIER: CHESTNUT RIDGE FOAM INC., P/N 603150-99
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: NONE
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3754-1" USING PERMANENT INK MARKER
 - 7) WEIGHT: 2.2 lbs APPROX
 - 8) FOAM SHAPE TO CONFORM WITH TEMPLATE DT9028

D	ADD SHT 2: ALL PRIMARY VIEWS MOVED TO SHT 2: DIM 3.00 WAS 4.00 (B8-2); 29.25 WAS 27.00 (C3-2); 6.50 WAS 4.25 (B3-2); ADD FOAMEX MATL (A8-1), REF PAR 09-030	CP	10.02.02
C	CHG DIMS PER CHESTNUT SAMPLE: 17.75 WAS 18.00 (D6-1)	CP	08.10.08
B	REMOVE 'HUMP' IN LOWER PART OF FWD (CONCAVE) SIDE (C5-1)	CP	08.09.09
A	NEW ISSUE	CP	08.04.25
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>JP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>JP</i>		
CHECKED	<i>JP</i>	DRAWING NO.	REV. D
MFG. APPR.	<i>JP</i>	D3754	SHEET 1 OF 2
APPROVED	<i>JP</i>	TITLE	SCALE
DE APPR.	<i>JP</i>	BACK FOAM	NTS
DATE	10.02.02	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	



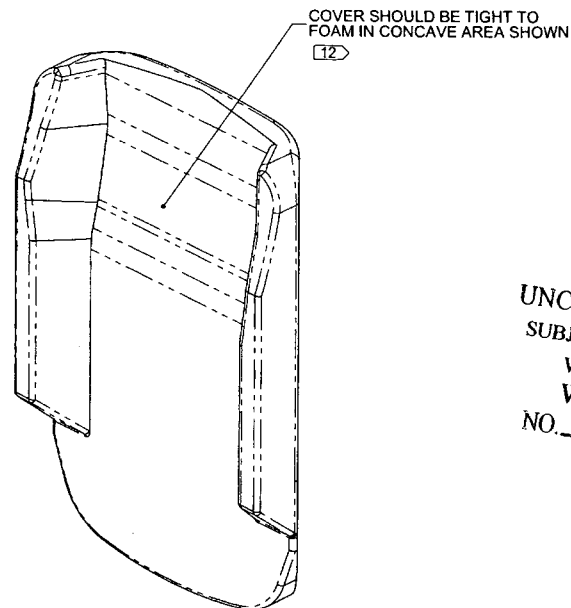
24025

D3754-1 BACK FOAM

RELEASED
2010-03-23
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DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D3754	REV. D
MFG. APPR.		TITLE	SHEET 2 OF 2
APPROVED		BACK FOAM	SCALE
DE APPR.			NTS
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ITEM	QTY -041	QTY -1	PART NUMBER	DESCRIPTION
1	X		D3756-041	CUSHION
2	1	X	D3756-1	COVER
3	1		D3754-1	BACK FOAM
4		A/R	HOOK STRIP, 2"	3M SJ3418FR, 2" WIDE BEIGE OR D3800-1-200-600
5		A/R	LOOP STRIP, 1"	3M SJ3418FR, 1" WIDE BEIGE OR D3800-1-100-700
6		A/R	HOOK LOOP, 1"	APLIX 800, A800R0025H958-1, 1" WIDE BEIGE OR D3800-3-100-700
7		A/R	FABRIC	JACKSON GREY MIX
8	A/R	A/R	THREAD	BONDED POLYESTER, 14.2 lb BREAK STRENGTH, GREY COLOR
9	A/R		ADHESIVE	3M 1300 / 1300L RUBBER AND GASKET ADHESIVE OR SILAPRENE DC12906 SPRAY GRADE HPL CONTACT ADHESIVE



D3756-041 CUSHION

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 84025 MLC

12/05/02

RELEASED
2010-03-23

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3756-041" USING LABEL
- 7) WEIGHT: 4.2 lbs
- 8) SEW D3756-1 COVER TO FIT D3754-1 FOAM
- 9) STITCHING: 4-6 STITCHES PER INCH, USE MIN 1/2" BACKSTITCH, NO LOOSE THREADS
- 10) STITCH HOOK AND LOOP STRIP (1") ALONG EDGE OF SEAM TO CLOSE COVER, INSTALL THE LOOP STRIP ON THE TOP OVERLAPPING FLAP, INSTALL THE HOOK STRIP ON FABRIC NEXT TO FOAM
- 11) CUSHION SHAPE / FORM / PATTERN TO CONFORM WITH TEMPLATE DT9420
- 12) TO PULL FABRIC AGAINST FOAM IN CONCAVE AREAS, STITCH FOAM TO FABRIC AS REQ'D OR BOND WITH SILAPRENE DC12906 SPRAY GRADE HPL CONTACT ADHESIVE OR 3M 1300/1300L RUBBER AND GASKET ADHESIVE

C	UPDATE TO VIEWS/NOTES FOR RE-SHAPED D3754-1 BACK FOAM & NEW MFR: FABRIC, HOOK, LOOP, ADHESIVE CHG (D5-1); 29.75 WAS 27.00 (C1-2); REF PAR 09-030.	CP	10.02.02
B	COVER NOW CLOSED WITH SINGLE SEAM (ZN A8-1, B8-2), D3800-1-100-300 WAS D3800-1-100-650 (D8-1), D3800-3-100-300 WAS D3800-3-100-650 (C8-1), ADD ITEM NUMBERS TO PART LIST (D8-1), 17.75 WAS 18.00 (D2-2)	CP	08.10.21
A	NEW ISSUE	CP	08.09.09
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.02.02		

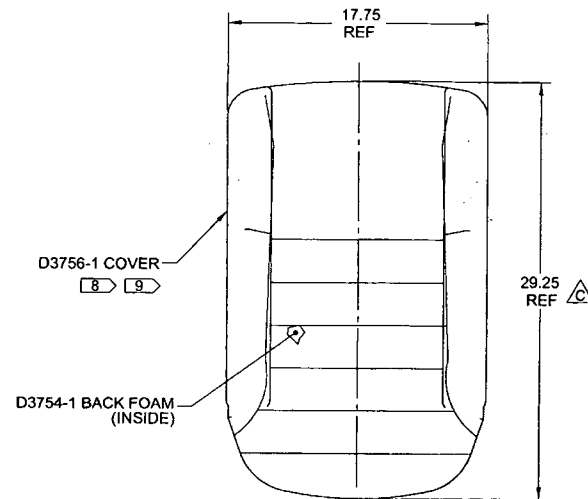
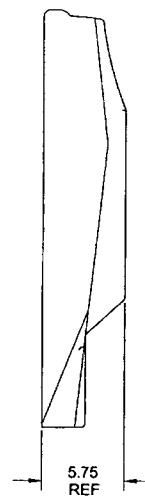
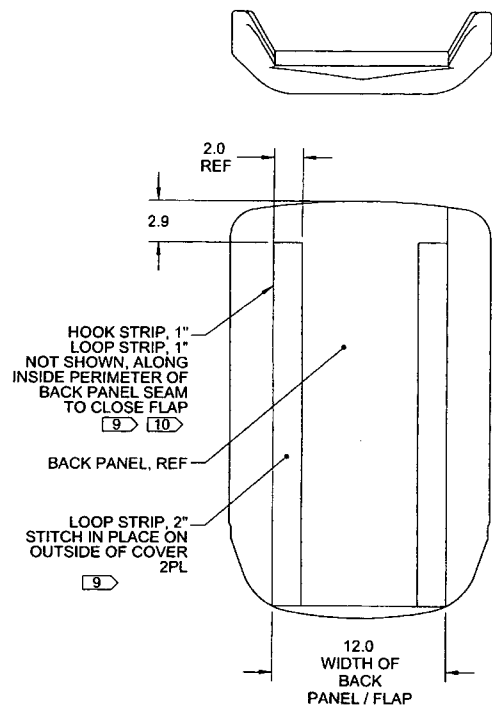
DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO.
D3756
REV. C
SHEET 1 OF 2
TITLE
CUSHION
SCALE
NTS

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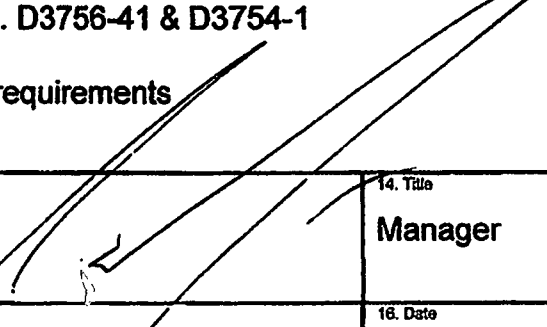


D3756-041 CUSHION

RELEASED
2010-03-23

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3756	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		CUSHION	NTS
DATE	10.02.02	COPYRIGHT © 2008 BY DART AEROSPACE LTD	
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8 7 6 5 4 3 2 1

1. Organization Issuing Certificate Aerotex Interiors Inc., 24 – 2333 18 Ave NE Calgary, AB T2E 8T6		2. CERTIFICATE OF CONFORMANCE			3. Work Order / Contract / Invoice 8648
4. Customer Name DART Aerospace Ltd. 1270 Aberdeen Hawkesbury, ON K6A 1K7 CANADA					5. Customer Purchase Order 16879
6. Item	7. Description	8. Part No./Specification	9. Qty.	10. Batch No.	11. Status
1	1" Velcro Loop – Beige	D3800-1-100-700	NA	5049	NEW
2	1" Velcro Hook – Beige	D3800-3-100-700	NA	5049	NEW
3	2" Velcro Loop – Beige	D3800-1-200-600	NA	5049	NEW
4	Fabric	Jackson Greymix	NA	9	NEW
5	Thread - Bonded Polyester Grey	14.2lb Break Strength	NA	NA	NEW
6	Adhesive	3M 1300/1300L Adhesive	NA	NA	NEW
7	Foam	H250-35S1	NA	5304	NEW
8	Foam	H270-40S1	NA	5304	NEW
12. Remarks I certify that the materials supplied for the Purchase/Repair Order listed above conform to Aerotex Interiors's material/process specification and are in all respects in conformance with the contract requirements. I further certify that the materials meets and complies with DWG. D3756-41 & D3754-1 Burn test requirements					
13. Signature 		14. Title Manager			
15. Name Carson Chanthavyong		16. Date May 16, 2012			



24 - 2333 18 Avenue NE
Calgary, AB T2E 8T6
PH: 403.295.8770 FX: 403.313.0793
EM: info@aerotex.ca WS: www.aerotex.ca

Packing Slip

Date Packing Slip#

5/17/2012 8648

Ship: Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA

Customer Phone
613.632.5200

Customer Fax
613.632.1053

Ship Via
FEDEX P1

Courier Acct No.
151793240

Bill: Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ontario K6A 1K7
CANADA

Email: PURO ACCT 1-7684382

5/2/2012 16879

DART	SEAT CUSHION	D3755-041P	4
DART	BACK CUSHION	D3756-041P	4
	GST On Sales		

Thank you for doing business with Aerotex Interiors!

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www.aerotex.ca

GST/HST No.

139110308

Certificate of Testing

SYNFIN INDUSTRIES
A TSG COMPANY
1400 WELSH ROAD
PO BOX 1400
NORTH MALES, PA 19454

PAGE 1 DATE 6/17/10
CERTIFICATE NUMBER 27969

ABSECON HILLS
PO BOX 672

ALOE & VIENNA STREETS
COLOGNE, NJ 08213

SHIPPED TO
GEORGE N JACKSON LTD
1139 McDERMOT AVENUE
WINNIPEG MANITOBA
CANADA MB R3E 0V2

FOR THE ACCOUNT OF
ABSECON HILLS
PO BOX 672
ALOE & VIENNA STREETS
COLOGNE, NJ 08213

THIS IS TO CERTIFY THAT RANDOM SAMPLES OF TEXTILE MATERIALS FROM THE
LOT LISTED BELOW WERE TESTED AFTER PROCESSING AT THE ABOVE PLANT LOCATION
ON 6/13/03 FOR COMPLIANCE WITH FEDERAL AIR REGULATION PART 25 PARAGRAPH
25.552 BE HORIZONTAL

STYLE	COLOR	PIECE #	YARDS	PO #	DOCUMENT #	REF #
SHERPA	BLACK	0001302495	54.2	W26352	6279892	23345
SHERPA	BRITTANY	0001302496	56.3	W26352	6280247	23348
SHIRE	GREY MIX	0001304050	50.6	W26352	6281435	23342

THE FABRIC SAMPLES INDICATED ABOVE HAVE BEEN TESTED FOR CONFORMANCE TO THE ABOVE STANDARD.

Manager of Quality Control
SYNFIN INDUSTRIES

The test method administered at the above plant is intended to demonstrate compliance with the above-captioned test, but is not indicative of, nor intended to reflect, the performance of the fabric under actual use conditions. Such test has not been administered under the exact procedures or laboratory conditions which might be established or maintained by an officially certified or governmentally approved testing facility and accordingly, the test results, if tested by such officially certified or governmentally approved testing facility, may differ. TSG Incorporated is not responsible for the customer or any other person or entity's loss or damage suffered, sustained or required to be paid as a result of the performance of the fabric tested under actual use conditions. This certificate is intended to reflect the performance of the samples tested under the test conditions which were used, which may be a disclosure of the results which would be obtained at an officially certified or governmentally approved testing facility. This certificate applies only to the samples tested. Unless otherwise re-specified, this certificate and any reports and letters with respect to the test conducted are for the exclusive use of the customer and are not to be used or disseminated to others without our express prior written consent. Samples not destroyed in testing may or may not be retained by us at our sole discretion.



SALES SPECIFICATION

FOAM GRADE: H250-35SI
COLOR: PEACH

EFFECTIVE: 02-13-01
SUPERSEDES: 12-04-00

TEST ITEM	UNIT	LIMITS	TEST METHOD
DENSITY	PCF	2.37-2.62	ASTM 3574
I.F.D. @ 4" THICK	LBS.	32.0-38.0	ASTM 3574
- 25% DEFLECTION	LBS.	80.0 MIN.	ASTM 3574
- 65% DEFLECTION			
SUPPORT FACTOR	RATIO	2.50 MIN.	
RECOVERY	%	80 MIN.	
HYSTERESIS LOSS	%	20 MAX	
CONSTANT DEFLECTION			
COMPRESSION SET	%	10 MAX.	ASTM 3574
- 90% DEFLECTION	%	8 MAX.	ASTM 3574
- 75% DEFLECTION	%	3 MAX.	ASTM 3574
- 50% DEFLECTION			
STEAM AUTOCLAVE AGING			
- COMPRESSION SET @	%	N/A	ASTM 3574
50% DEFLECTION			
DRY HEAT AGING			
- COMPRESSION SET @	%	5 MAX.	ASTM 3574
50% DEFLECTION			
AIR FLOW	CFM	1.0 MIN.	ASTM 1564
RESILIENCE (BALL TEST)	%	60.0 MIN.	ASTM 3574
TENSION TEST			
- TENSILE STRENGTH	PSI	15.0 MIN.	ASTM 3574
- ULTIMATE ELONGATION	%	100 MIN.	ASTM 3574
GRIP SEPARATION			
TEAR RESISTANCE	PLI	1.50 MIN.	ASTM 3574
STATIC FATIGUE 75%			
- I. F. D. LOSS @ 25%	%	10 MAX.	ASTM 3574
- THICKNESS LOSS	%	1 MAX.	ASTM 3574
@ 75% COMPRESSION			

FLAMMABILITY PERFORMANCE *

- CALIFORNIA TECHNICAL BULLETIN 117, SEC. A, PART I PASS
- CALIFORNIA TECHNICAL BULLETIN 117, SEC. D, PART II PASS
- FEDERAL M.V.S.S. 302 PASS
- * FAA, FAR 25.853 (B) MEETS

* THIS FLAMMABILITY DATA IS NOT INTENDED TO REFLECT HAZARD PRESENTED BY THIS OR ANY OTHER MATERIAL UNDER ACTUAL FIRE CONDITIONS.

NOTE: FAA, FAR 25.853 (B) MUST BE TESTED EACH RUN BY A INDEPENDENT CERTIFIED LAB TO CERTIFY FOR USE ON AIRCRAFT. THIS MATERIAL HAS BEEN TESTED AND MEETS THIS STANDARD.

The above specifications have been reviewed and approved.

Signature

Title

Date



SALES SPECIFICATION

FOAM GRADE: H270-40S1 / UC 45
COLOR: PEACH

EFFECTIVE: 01-12-04
SUPERSEDES: 02-13-01

TEST ITEM	UNIT	RANGE	TEST METHOD
DENSITY	PCF	2.56-2.83	ASTM 3574
I.F.D. @ 4" THICK			
- 25% DEFLECTION	LBS.	37.0—43.0	ASTM 3574
- 65% DEFLECTION	LBS.	95.0 MIN.	ASTM 3574
SUPPORT FACTOR	RATIO	2.50 MIN.	
RECOVERY	%	80 MIN.	
HYSTERESIS LOSS	%	20 MAX	
CONSTANT DEFLECTION			
COMPRESSION SET			
- 90% DEFLECTION	%	10 MAX.	ASTM 3574
- 75% DEFLECTION	%	8 MAX.	ASTM 3574
- 50% DEFLECTION	%	3 MAX.	ASTM 3574
STEAM AUTOCLAVE AGING			
- COMPRESSION SET @			
50% DEFLECTION	%	N/A	ASTM 3574
DRY HEAT AGING			
- COMPRESSION SET @			
50% DEFLECTION	%	5 MAX.	ASTM 3574
AIR FLOW	CFM	1.0 MIN.	ASTM 1564
RESILIENCE (BALL TEST)	%	50.0 MIN.	ASTM 3574
TENSION TEST			
- TENSILE STRENGTH	PSI	15.0 MIN.	ASTM 3574
- ULTIMATE ELONGATION	%	100 MIN.	ASTM 3574
GRIP SEPARATION	PLI	1.20 MIN.	ASTM 3574
TEAR RESISTANCE			
STATIC FATIGUE 75%			
- I. F. D. LOSS @ 25%	%	10 MAX.	ASTM 3574
- THICKNESS LOSS			
@ 75% COMPRESSION	%	1 MAX.	ASTM 3574
FLAMMABILITY PERFORMANCE *			
- CALIFORNIA TECHNICAL BULLETIN 117, SEC. A, PART I	PASS		
- CALIFORNIA TECHNICAL BULLETIN 117, SEC. D, PART II	PASS		
- FEDERAL M.V.S.S. 302	PASS		
- FAA, FAR 25.853 (B)	MEETS		

* THIS FLAMMABILITY DATA IS NOT INTENDED TO REFLECT HAZARDS PRESENTED BY THIS OR ANY OTHER MATERIAL UNDER ACTUAL FIRE CONDITIONS.

NOTE: FAA, FAR 25.853 (B) MUST BE TESTED EACH RUN BY A INDEPENDENT CERTIFIED LAB TO CERTIFY FOR USE ON AIRCRAFT. THIS MATERIAL HAS BEEN TESTED AND MEETS THIS STANDARD.

The above specifications have been reviewed and approved.  S. Carpenter Plant Manager October 14, 2002

